



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D4008-7**Job Sheet 197892****Part No:** D4008-7**Job Qty:** 20 pcs**Part Name:** Washer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/18/19**Job Tracking No:****Due Date:** 7/30/19**Created By:** Marie Lajeunesse**Type:** Stock**Description:**

Note: DWG REV E SHEET 8 IPP REV:A NEW ISSUE 10-02-02 JLM VERIFIED BY:EC IPP Rev:B 10.05.03 as per
ECN10-562 DD verified by:EC IPP REV:C 12.03.07 AS PER DWG REV.C DD VERF:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	20 pcs	7/30/19	7/30/19	0.50	0.99	Hardinge - 1		OK 19/09/19
120	QC 8	20 pcs	7/30/19	7/30/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		OK 19/09/19
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Packaging 3-1 - Stock - B4B	20 pcs	7/30/19	7/30/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

**Container No:** S213774**Part:** D4008-7**Job No:** 197892**Serial No/Batch:** S213774**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 09/18/19

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Container No: S213774**Part:** D4008-7**Job No:** 197892**Serial No/Batch:** S213774**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 09/15/19

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	Packaging 3 - 5 - B4B	DAS 28 9-89					
	Packaging 3 - 6 - B4B						
	Packaging 3 - 7 - B4B						
	Packaging 3 - 8 - B4B						
	Packaging 3 - 9 - B4B						
	Packaging 3 - 10 - B4B						
	Packaging 3 - 11 - B4B						
	Packaging 3 - 12 - B4B						
	Packaging 3 - 13 - B4B						
	Packaging 3 - 14 - B4B						
	Packaging 3 - 15 - B4B						
	Packaging 3 - 16 - B4B						
	Packaging 3 - 17 - B4B						
	Packaging 3 - 18 - B4B						
	Packaging 3 - 19 - B4B						
	Packaging 3 - 20 - B4B						
	Packaging 3 - 21 - B4B						
	Packaging 3 - 22 - B4B						
	Packaging 3 - 23 - B4B						
	Packaging 3 - 24 - B4B						
	Packaging 3 - 25 - B4B						
	Packaging 3 - 26 - B4B						
	Packaging 3 - 27 - B4B						
	Packaging 3 - 28 - B4B						
	Packaging 3 - 29 - B4B						
	Packaging 3 - 30 - B4B						
	Packaging 3 - 31 - B4B						
	Packaging 3 - 32 - B4B						
	Packaging 3 - 33 - B4B						
	Packaging 3 - 34 - B4B						
	Packaging 3 - 35 - B4B						
	Packaging 3 - 36 - B4B						
	140 QC 21 - SA		20 pcs	7/30/19	0.00 0.00	QC 21 - SA - 21	SEP 25 2019 DAS 70 9-89
	gm					QC 21 - SA - 70	
						QC 21 - SA - 53	

Part Op 100 - TURN AS PER DWG AND FOLIO FA909 DWG REV: E FOLIO REV: 77 DEBURR

Descriptions: 120 - QC8- Inspect parts - second check

130 - Identify as per dwg & Stock Location: LOCATION : GA

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRR1.000	Delrin Round Bar 1" Color: Black	.5600 ft (.028 ea)	100-Hardinge - 1	5208757

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	MDELRR1.000	1	5	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	1.000Inches ± 0.030	1.030 0.970	Diameter	
2	Washer	0.180Inches ± 0.030	0.210 0.150	Diameter	
3	Washer	0.125Inches ± 0.010	0.135 0.115		

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____		DISPOSITION			DEPARTMENT/PROCESS						
Part No. _____		Rework ☐	Scrap ☐	Use-as-is ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Water Jet ☐	Supplier ☐	Quality ☐
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)					
Description Work Order Deviation				Disposition							
Completed By				Lead hand / Supervisor							
QC / QA Coordinator											
FAULT CATEGORY											
Root Cause				FAULT CATEGORY							
Operator ☐				Contamination ☐				Power Loss/ Surge ☐			
Manufacturing Process ☐				Misaligned/off center ☐				Folio/Program ☐			
Equip/Tooling ☐				BOM/Route ☐				Grain Direction ☐			
Handling/Preservation ☐				Broken/Damage/Defect ☐				Weld ☐			
Material ☐				Incomplete/Unclear Instructions ☐				Wrong Stock Pulled ☐			
Product Improvement ☐				Drill Holes ☐				Out of Sequence ☐			
Process Improvement ☐				Fit/Function ☐				Off-set/Set-up ☐			
Human Factors ☐				Other/Details: _____				Positioned Wrong ☐			
								Outside Tolerance ☐			
								Drawing ☐			
								Finish ☐			
								Part Lost/Missing ☐			
								Misread ☐			